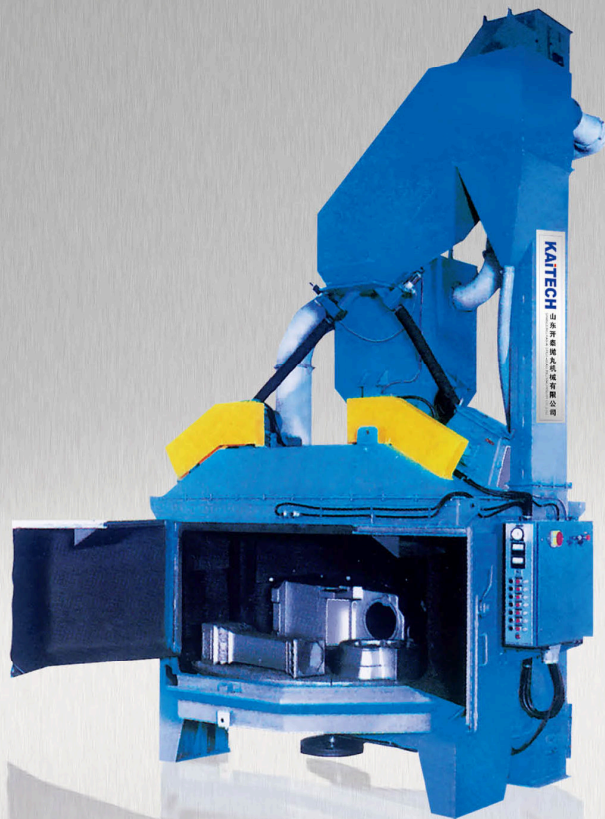


Q3512/Q3525 系列

转台式清理机
Turning plate type shot
blasting machine



新型高效

转台式清理机

NEW AND EFFICIENT
turning plate type shot blasting machine

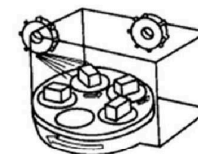
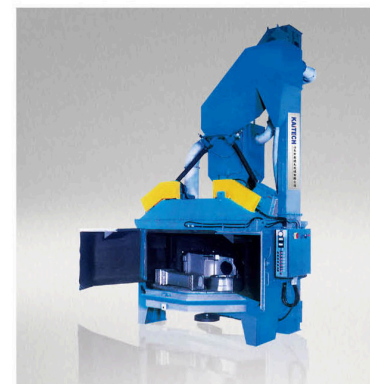
- 采用滚筒结构
drum structure
- 适合各类批量生产的中小型铸、锻件
suitable for all types of mass production of small and medium-sized casting, forging
- 对薄壁零件尤其适合
particularly suitable for thin-walled parts

KAITECH 山东开泰抛丸机械有限公司
SHANDONG KAITAI SHOT BLASTING MACHINERY CO., LTD.

地址: 山东省邹平青阳镇驻地 Add: Qingyang, Zouping, Shandong, China 电话 Tel: (86) 0543-4578999 4288866 传真 Fax: (86) 0543-4570356
邮编 P.C.: 256217 Http://www.kaitaishotblasting.com E-mail: sales@kaitaishotblasting.com kaitai@263.net

Q3512/Q3525 系列

转台式清理机
Turning plate type shot
blasting machine



Such equipment carrying device, the turntable for casting from the original single species into a variety of turntable forms and specifications of products are available a large rotary, rotary and multi-door stations switch to desktop products,
★ rotary for fear of collision flat class of small and medium-sized clean-up and strengthen.
★ door rotary suitable for small and medium-sized pieces of flat, thin-walled fear of collision parts cleaning, and leaf springs, clutch friction plates and other automobile industry based on enhanced treatment.
★ multi-station rotary suitable for the elongated shape of the shaft, disk height of the fear of collision and the precision of the workpiece surface cleaning and strengthening.

产品介绍/Products

该类设备以转台为铸件的运载装置, 目前国内已从原来的单一品种发展成有多种转台形式和多个规格的系列产品, 可供选用的有大门转台式、门上转台式和多工位转台式 3 类产品,

- ★ 大转台式适合怕碰撞的扁平类中小件的清理和强化。
- ★ 门上转台式适合扁平中小件, 尤其是薄壁怕碰撞件的清理, 以及板簧、离合器摩擦片等汽车行业基础件的强化处理。
- ★ 多工位转台式适合长形的轴类件、高度大的盘类件、怕碰撞的和精密的工件的表面清理和强化处理。

产品参数/Product parameters

参数 Parameter	型号 Type	Q3512	QF3512	QF3525E
清理室尺寸 (mm) Dimension of cleaning chamber		Φ1350 × 560	Φ1350 × 860	Φ2654 × 560
清理工件尺寸 (mm) Cleaning workpieces size		600 × 250 × 250	600 × 250 × 500	600 × 500 × 250
回转台车 Turntable car	载重量 (kg) Loading weight	400	400	1000
	直径 (mm) Diameter	Φ1200	Φ1200	Φ2500
抛丸器 Wheel blast equipment	抛丸量 (kg/min) Blasting capacity	200	2 × 120	2 × 250
	功率 (kw) Power	11	7.5 × 2	15 × 2
提升机提升量 (t/h) Lifting capacity of elevator		15	15	30
分离器分离量 (t/h) Separation quantity of separator		15	15	30
弹丸首次装入量 (kg) First loading quantity of shot		400	400	1500
通风量 (m³/h) Ventilation volume		2800	2800	5200
外形尺寸 (mm) Dimensions		1500 × 3450 × 3780	1900 × 1900 × 4165	4260 × 3647 × 5366
功率 (不含除尘) (kw) Power (except for dust cleaning)		24.5	24.5	35.2

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