

KAiTECH

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履带式 抛丸清理机 Shot Blasting Machine



新型高效 履带式抛丸清理机

NEW AND EFFICIENT
trolley type shot blasting machine

- 用于不同的生产规模，可单机也可多台联用
drum structure
- 对难以清理的工件能取得满意的效果
suitable for all types of mass production of small and medium-sized casting, forging

Q32 系列 Series 履带式抛丸清理机 tumble belt type shot blasting machine

产品介绍/Products

它适用于不同的生产规模，既可单机使用，也可多台联用，与连续输送器等配套组成生产清理流水线。是大、中、小型清理工件的理想清理设备。

- ★设计先进
- ★结构合理
- ★耗能小
- ★效率高等优点

该系列适用于各种中、小型铸件、锻件及机加工件的表面清理、除锈以及抛丸强化工艺。

It applies to the different scale of production, either used alone, can also be more than one joint, and the continuous conveyor, etc. supporting the composition of the production of clean-up pipeline. Large, medium, ideal for small clean-up of the workpiece cleaning equipment.

- ★ design advanced
- ★ reasonable structure
- ★ High efficiency of energy consumption and small
- ★ reasonable structure

The series is available in a variety of small castings, forgings and machined surface cleaning, descaling and shot blasting strengthening process

产品参数/Product parameters

| 参数 Parameter | 型号 Type | Q326 | Q3210 | QR3210 |
|--|---------|--------------------|--------------------|--------------------|
| 生产率 (T/h) Productivity | | 0.6-1.2 | 3-5 | 1.5-2.5 |
| 加料量 (kg) Loading weight | | 200 | 800 | 600 |
| 单件最大重量 (kg) The maximum weight of one piece | | 10 | 15 | 30 |
| 端盘直径 (mm) Diameter of roller | | Φ650 | Φ1000 | Φ1000 |
| 有效容积 (m³) Available capacity | | 0.15 | 0.4 | 0.3 |
| 抛丸量 (kg/min) Pill impelling volume | | 100 | 250 | 250 |
| 除尘风量 (m³/h) Dedusting air volume | | 2200 | 6000 | 5000 |
| 功率消耗 (kw) Power dissipation | | 12.6 | 32.6 | 24.3 |
| 外形尺寸 (mm) Dimensions | | 3681 × 1650 × 5800 | 3644 × 2926 × 5856 | 3972 × 2600 × 4768 |
| 机器总重 (kg) Machine total weight | | 2340 | 5843 | 7400 |



产品介绍/Products

该系列履带式抛丸清理机，可用来清理铸件、锻件及焊接件，除去工件表面的夹杂和氧化皮。由于该机型防护措施好，抛丸性能强，弹丸循环系统结构合理，对难以清理的工件也能取得满意的效果。

可用来清理易翻滚跌落的工件、不易撞碎的非脆性零件、型腔不深的铸件、铸铝件、有色金属工件等。

This series is used for removing the sand and the oxidized surface of the workpieces such as the casting, forging as well as the weldment. Owing to the perfect protective measures, good shot blasting, a reasonable structure of the circulatory system, the machine can achieve satisfactory results when it was used to clean up the hard-to-clean parts. This kind of machine can also be used to clean up the workpieces which are easy to roll and fall and also be used to clean up the non-fragile parts as well as the non-core castings.

The aluminium workpieces and some nonferrous metal workpieces can also be cleaned up by this series.

产品参数/Product parameters

| 参数 Parameter | 型号 Type | Q15GN 履带式抛丸清理机 Q15GN tumble belt type shot blasting machine | Q28GN 履带式抛丸清理机 Q28GN tumble belt type shot blasting machine |
|---------------------------------------|---------|--|--|
| 滚筒尺寸 (mm) Size of the roller | | 1090 × 1245 | 1245 × 1778 |
| 端盘直径 (mm) Diameter of roller | | Φ1092 | Φ1250 |
| 工作容积 (m³) Working cubage | | 0.43 | 0.79 |
| 工件单重 (kg) Unit piece weight | | 227 | 363 |
| 工件尺寸 (mm) Size of workingpiece | | 1000 | 1000 |
| 装料量 (kg/筒) loading weight | | 800 | 3500 |
| 抛丸量 (kg/min) Pill impelling volume | | 480 | 340 × 2 |
| 抛丸器功率 (kw) Impeller head power | | 22 | 30 |

